



SUOMEN KUITULEVY OY
FINNISH FIBREBOARD LTD.



LION PERFORATED™

Introduction

LION Perforated™ is a standard quality hardboard with a smooth face and a mesh pattern reverse, perforated with round holes.

Lion Perforated™ is standardly available in both unpainted and white painted. Also available in other colours by request - subject to quantity and oil tempered quality if required.

Typical end uses: furniture industry products, acoustic structures, shopfitting, display and exhibition sectors, van and container linings, decoration for retail premises.

Specification

Product identification code	PFSREI* (unpainted) PFSW* (painted)
Thickness [mm]	3 / 4,8 / 6
Standard sizes [mm]	1220 x 1830/2440/2745/3050
Standard pallet sizes	3,0 mm 150 sheets 4,8 mm 75 sheets 6,0 mm 50 sheets
Packing	Disposable wooden pallet bottom Plastic bands
Perforation types	Hole Ø 4,8 mm interval cc.12,5 mm Hole Ø 4,8 mm interval cc.19,0 mm Hole Ø 4,8 mm interval cc.short edge of the board 25,0 mm long edge of the board 25,4 mm Hole Ø 7,1 mm interval cc. 25,4 mm

Tolerance ± 0,25 mm between contiguous holes

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Paint

(applicable with painted boards)

Water based acrylate paint in smooth side

Available paint colours

Product code	Colour	Minimum order quantity
SGSW001	White standard	1 pallet
SGSW042	White NCS 0502Y	1 pallet
SGSW027	White NCS-S-0500-N/772 331L	1 pallet
SGSW092	Light Gray	1 pallet
SGSW074	Beige / Sand	2 000 m ²
SGSW131	Black	4 000 m ²
SGSW133	Black, chalkboard	4 000 m ²
	Other colors by request	4 000 m ²



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Technical properties and performance

Property	Unit	Thickness		
		≤ 3,0 to 3,5 mm	> 3,5 to 5,5 mm	> 5,5 mm
Dimensional tolerances				
<i>Thickness</i>	mm	± 0,3 mm	± 0,5 mm	± 0,7 mm
<i>Width / length</i>	mm	± 2,0 mm/m, max ± 5 mm		
<i>Squareness</i>	mm/m	2,0 mm/m		
<i>Edge straightness</i>	mm/m	1,5 mm/m		
Release of Formaldehyde	Class	E1		
Moisture content	%	4-9 %		

Product standards

EN 622-1 Fibreboards. Specifications. Part 1: General Requirements.

Certificates



The classification presents emission requirements for the building materials, fixture and furniture without padding or textile coverings used in ordinary work spaces and residences with respect to good indoor air quality. M1 stands for low emissions. m1.rts.fi/en



PEFC certificate: Promoting sustainable forest management

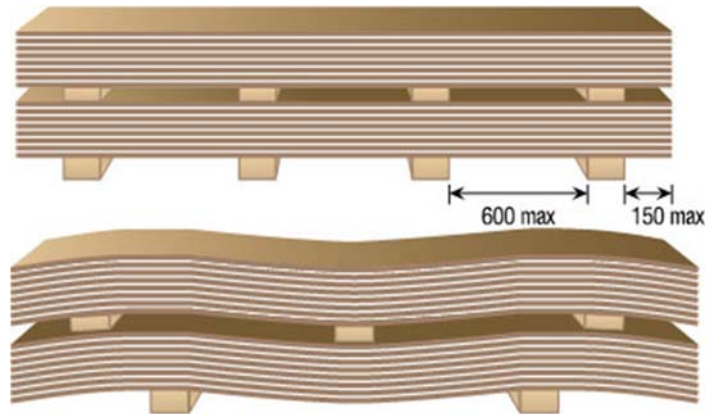


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Handling and Storage

Panels should preferably be stored in an enclosed dry building. Where temporary storage outside cannot be avoided, then stacks should be covered with waterproof but vapour permeable sheeting, keeping all panels on raised bearers to prevent contact with the ground, water or vegetation. Any protective wrapping should be kept in place as long as possible prior to conditioning for use.

Panels should be stacked flat on a level surface with all four edges flush. The ideal base is a close boarded or slatted pallet. If this is not possible the panels should be carefully stacked on battens of equal thickness at centres not exceeding 600 mm.



Stacking on edge should be avoided whenever possible. Where space will only permit edge stacking then the edges should not be permitted to come into direct contact with the floor to avoid possible moisture pick-up or damage to the edges.

Panels should not be leant against walls but supported by a braced, purpose made rack using thick (>18 mm) base and back panels.